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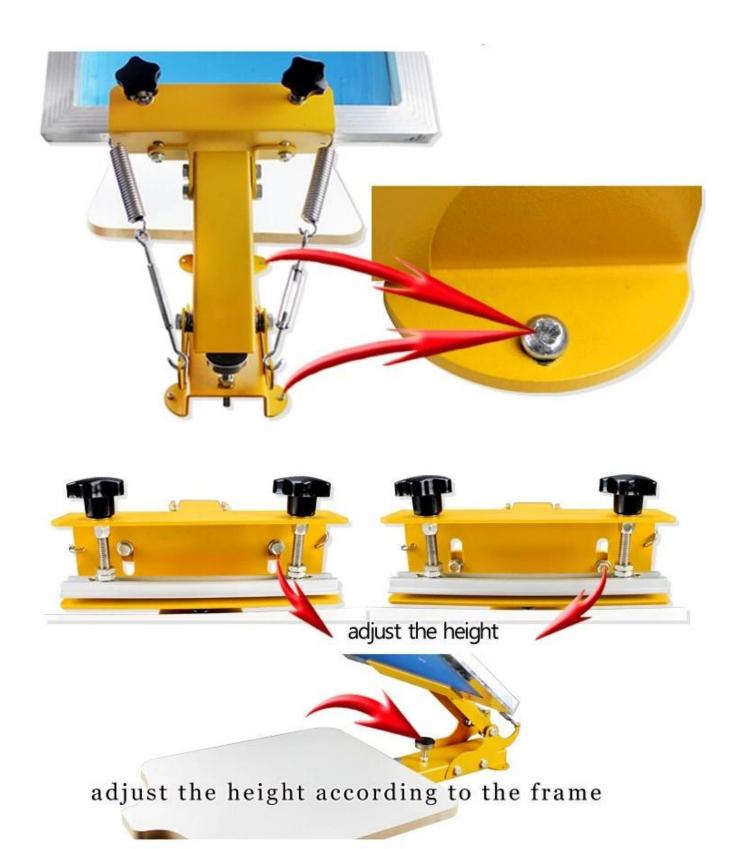














the machine should be fixed in worktable or big board